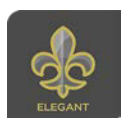


RUBBOL SATURA

Nail polish with excellent results,
excellent durability and dilation



**Indoor / outdoor enamel, long lasting,
excellent brushability and dilatation, scratch resistant.**



**The patented PU FLOW technology gives the product excellent
durability and expansion, guaranteeing an excellent final
result.**

PRODUCT FEATURES

Composition: Based on modified urethane and high solid alkyd resins, finely ground and light-stable pigments

Main properties:

- Satin appearance
- Easy application
- Excellent hiding power
- Excellent mechanical resistance
- Good resistance to the outside
- It has a reduced yellowing inside due to white and light colors
- Wide availability of colors
- Easily cleaned with POLYFILLA PRO S600

Physical characteristics

Viscosity:

Brookfield ca 600 cps at 23 ° C

**Density (density): Solid
content:**

1.27 ± 0.05 kg / dm³

64 ± 2% by volume; 76 ± 2% by weight

**Drying at 23 ° C / 65% RH: Dust
dry:**

After 3 hours

To the touch:

After 5 - 6 hours

Hardened:

After 24 hours

Overlay:	After 24 hours. Dark colors need a longer time to finish drying
Coloring:	Only with Akzo Nobel's Acotint tinting system using the bases W05, M15 and N00
Packaging:	1 - 2.5 (white and base W05) and 5 l

EU limit value for VOC content: Cat. A / d: 300 g / l (2010).

This product contains a maximum of 300 g / l of VOC

Brilliance: G.Satin <60 GU 60 °; approx. 30 GU 60 °.
The final satin finish is reached at least 15 days after application.

Dry film thickness: Max applicable thickness: AND ≤ 50 µm
60 - 70 µm wet per coat equal to
40 - 45 µm of dry film per coat

Method of use

Methods of application:

By brush and roller.

Dilution:

Ready to use.

Environmental conditions

for application:

Temperature from 5 to 30 ° C; Relative humidity max. 85%
The application of the product at high temperatures, in excessive thicknesses and / or in conditions of direct sun exposure can give rise to possible wrinkling.

Surrender:

15 - 17 m² / l per coat.

The yield may vary according to the characteristics of the substrates and the application system adopted.

Cleaning of tools:

Thinner L.

Storage:

In tightly closed packs, in a cool and dry place, away from frost and heat sources.

Mixing:

With no other product.

Any mixing will alter the technical characteristics and quality of the product.

Warnings:

If RUBBOL SATURA is used in intense and bright colors (red, blue or green) it is advisable to apply a coat of transparent colorless satin finish on the most stressed surfaces (handrails, supporting parts).

The product, only if applied inside, in white or light colors, can show a yellowing phenomenon.

The moisture content in the woods must not exceed 16%. To clean painted surfaces, we recommend using soft sponges and water mixed with POLYFILLA PRO S600 detergent in the ratio of 5 L of water to 35 ml of detergent. Avoid using abrasive rags or cloths and detergents containing alcohol or solvents of any kind. Operations such as sanding, sandblasting, flame removal, etc., of old paint layers, can generate dangerous dust and / or fumes. Work in well-ventilated areas and necessarily wear suitable personal protective equipment. For more information on the correct disposal, storage and handling of the product, please consult the relevant Safety Data Sheet.

Application systems

Preparation:

New wood

- Sand carefully and dust; apply a coat of RUBBOL PRIMER or CETOL DSA, in the color corresponding to the finish; wait for drying; in the event of damaged substrates, grout with POLYFILLA PRO W100 (for interiors only); wait for drying; sand to remove the wood hair and any excess or stucco smudges and dust; apply a second coat of RUBBOL PRIMER or CETOL DSA, in the color corresponding to the finish

Old wood already painted

- Thorough cleaning and sanding of the old coats of finishes, removing them if they do not adhere well; touch up the portions of exposed wood with RUBBOL PRIMER or CETOL DSA; wait for drying; fill any damaged parts with POLYFILLA PRO W100 (for interiors only); wait for drying; sand to remove any excess or stucco smudges and dust; apply a coat of RUBBOL PRIMER or CETOL DSA, in the color corresponding to the finish

Old wood already painted with finishes in poor condition

- Total removal of existing finishes with POLYFILLA PRO S100 paint stripper and subsequent water cleaning; wait for drying; carefully sand and dust; apply a coat of RUBBOL PRIMER or CETOL DSA, in the color corresponding to the finish; sand to remove the wood hair; in the event of damaged substrates, grout with POLYFILLA PRO W100 (for interiors only); wait for drying; sand to remove the wood hair and any excess or stucco smudges and dust; apply a second coat of RUBBOL PRIMER or CETOL DSA, in the color corresponding to the finish

New iron

- Allow the iron to rust to remove the calamine; total elimination of rust by sandblasting or vigorous brushing; apply two coats of REDOX AK 1190 PLUS, waiting for it to dry between coats

Old iron already painted and / or oxidized

- Careful cleaning and sanding of the old coats of finishes, removing the same if not well adherent and the rust present; touch up the rust spots with REDOX AK 1190 PLUS; wait for drying; apply a coat of REDOX AK 1190 PLUS over the entire surface Plastic (hard PVC) and non-ferrous metals

never painted

- Degrease the surfaces with DILUENTE X or using POLYFILLA PRO S600 (only on plastic supports); perform a light sanding; apply a coat of REDOX AC MULTI PRIMER NEW

New galvanized sheet

- Leave the artifacts exposed to atmospheric agents for three months; degrease the surfaces with DILUENTE X; perform a light sanding; apply a coat of REDOX AC MULTI PRIMER NEW

Old, partly rusty galvanized sheet metal

- Degrease the surfaces with DILUENTE X; sanding, taking care to remove any rust present; touch up the rust spots with REDOX AK 1190 PLUS; wait for drying; apply a coat of REDOX AC MULTIPRIMER NEW

Galvanized sheet painted with powder products

- Degrease the surfaces with DILUENTE X or using POLYFILLA PRO S600; perform a sanding; apply a coat of REDOX AC MULTIPRIMER NEW

Finish:

- Apply two coats of RUBBOL SATURA with an interval of at least 24 hours between one coat and the other

Please Note

All the information contained in this document is purely indicative and contains only some examples of support that do not represent the totality of the situations that in practice could be affected, therefore if it is necessary to intervene on supports not indicated or if further clarifications are necessary, we invite you to contact our Technical Assistance Service.

Wording to be included in the tender specifications and estimates

Synthetic satin enamel for exterior / interior for wood, iron, non-ferrous metals and plastic (Type RUBBOL SATURA)

Physical characteristics

Viscosity:	Brookfield ca 600 cps at 23 ° C
Density (density): Solid content:	1.27 ± 0.05 kg / dm ³
Drying at 23 ° C / 65% RH: Dust dry:	64 ± 2% by volume; 76 ± 2% by weight
To the touch:	After 3 hours
Hardened:	After 5 - 6 hours
Overlay:	After 24 hours
Coloring:	After 24 hours. Dark colors need a longer time to finish drying
Packaging:	Only with Akzo Nobel's Acotint tinting system using the bases W05, M15 and N00
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		60 - 70 µm wet per coat equal to
		40 - 45 µm of dry film per coat

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relative Paints

NO)



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