

RUBBOL PRIMER

Suitable as a filling and leveling primer for solvent-based alkyd and water-based acrylic systems



AkzoNobel

Solvent-based filler for indoor and outdoor applications on wooden substrates.

PRODUCT FEATURES

Composition: Based on high solid alkyd resin and selected fillers.

Main properties: - Suitable as a filling and leveling primer for solvent-based alkyd and water-

based acrylic systems

- Good sanding and filling power

- Excellent hiding power

Easy application

- Excellent adhesion on new woods and old alkyd systems

Good elasticity

TECHNICAL FEATURES

Viscosity: Brookfield 0.35 - 0.45 Pa.sa 23 ° C

Density (density): $1.37 \pm 0.05 \text{ kg} / \text{dm}_3$

Solid content: $63 \pm 2\%$ by volume; $75 \pm 2\%$ by weight

Drying at 23 ° C / 65% RH:

Dust dry:

To the touch:

After 2 hours

After 3 - 4 hours

Hardened:

After 18 hours

Overlay

After 24 hours

Coloring: Only with Akzo Nobel's Acotint tinting system using

the bases W05, M15 and N00

Packaging: 1 and 2.5

EU limit value for VOC contentCat. A / d: 300 g / I (2010). This product contains a maximum of 299

q / I of VOC

Physical values according to EN

applicable thickness:

13300 Brilliance: G.2Satin ≤ 60 GU 60 °; ca 20 GU 60 ° ≤

Dry film thickness: Max AND1 50 μm

60 - 70 μm wet per coat equal to

METHOD OF USE

Methods of application:By brush and roller.Dilution:Ready to use.

Mixing: With no other product. Any mixing changes the technical

characteristics and qualities of the product itself.

surrender: 14 - 16 m₂/l per hand.

The yield may vary according to the characteristics of the substrates and the

application system adopted.

Environmental conditions for application: Temperature from 5 to 30 ° C; Relative humidity max 85% The

application of the product at high temperatures, in excessive thicknesses and / or in conditions of direct sun exposure can give rise to possible

wrinkling.

Cleaning of tools: THINNER L.

Storage: In tightly closed packs, in a cool and dry place, away from frost and

heat sources.

Warnings: The moisture content in the woods must not exceed 16%.

Operations such as sanding, sandblasting, flame removal, etc. old coats of paint can generate dangerous dust and / or fumes. Work in well-ventilated areas and necessarily wear suitable personal

protective equipment.

For more information on the correct disposal, storage and handling of the product, please consult the relevant Safety Data

Sheet.

APPLICATION SYSTEMS

Preparation

New wood

 Sand carefully and dust; apply a coat of RUBBOL PRIMER, in the color corresponding to the finish; wait for drying; in the event of damaged substrates, grout with POLYFILLA PRO W100 (for interiors only); wait for drying; sand the grout to eliminate any excess or smudges of grout and dust; apply a second coat of RUBBOL PRIMER, in the color corresponding to the finish; sand to remove the wood hair and dust

Old wood already painted

 Thorough cleaning and sanding of the old coats of finishes, removing them if they do not adhere well; touch up the portions of exposed wood with RUBBOL PRIMER; wait for drying; fill any damaged parts with POLYFILLA PRO W100 (for interiors only); wait for drying; sand the grout to eliminate any excess or smudges of grout and dust; apply a coat of RUBBOL PRIMER, in the color corresponding to the finish; sand and dust

Old wood already painted with finishes in poor condition

 Total removal of existing finishes with POLYFILLA PRO S100 paint stripper and subsequent water cleaning; wait for drying; carefully sand and dust; apply a coat of RUBBOL PRIMER, in the color corresponding to the finish; in the event of damaged substrates, grout with POLYFILLA PRO W100 (for interiors only); wait for drying; sand the grout to eliminate any excess or smudges of grout and dust; apply a second coat of RUBBOL PRIMER, in the color corresponding to the finish; sand to remove the wood hair and dust

Finish

• Finally apply 2 coats of one of the enamels of the RUBBOL line, solvent-based or water-based, adopting what is indicated in the respective Technical Data Sheets.

Note

All the information contained in this document is purely indicative and contains only some examples of support that do not represent the totality of the situations that in practice could be affected, therefore if it is necessary to intervene on supports not indicated or if further clarifications are necessary, we invite you to contact the

ns. Technical Assistance Service. Furthermore, for the correct preparation of the substrates and the application of the products, the rules for state-of-the-art installation apply, as reported in the Assovernici Technical Manual "Preserve, Protect, Decorate with paints on the outside" and in the Sikkens notebook. "Preparation of masonry supports", which we invite you to consult.

TENDER SPECIFICATIONS

Wording to be included in the tender specifications and estimates

Solvent-based filler for indoor and outdoor applications on wooden substrates (Type RUBBOL PRIMER)

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Dry film thickness: Max AND_1 50 μm

applicable thickness:60 - 70 μm wet per coat equal to35 - 45 μm of dry film per coat

The effectiveness of our products and systems is based on years of practical experience and research conducted in our laboratories. We guarantee that the quality of the work carried out with our products meets the eligibility requirements set by Akzo Nobel Coatings SpA, provided that all the instructions given by us are correctly followed and the work has been carried out according to skill and professionalism. In the event that the final result has been negatively influenced by circumstances beyond our control, any and all liability is expressly excluded and declined. The buyer is obliged to check whether the delivered products are suitable for the intended use. We reserve the right to modify the content of this document without prior notice.

rative Paints

NO)









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