

RUBBOL MAGURA QUICK DRY

Water-based enamel with excellent results, excellent durability, expansion and coverage.





New generation fast drying matt water-based enamel for indoor applications on wood, iron, non-ferrous metals and hard plastics.



The patented technology **New Advanced Hybrid Technology** allows to obtain the perfect aesthetic appearance of a solvent-based product in a fast drying water-based enamel

PRODUCT FEATURES

Composition:

Main properties:

Based on acryl-urethane binder in aqueous emulsion and very fine pigments.

- Opaque appearance
- Excellent workability time
- Suitable for painting works in wood, metal and hard plastic properly prepared
- Good resistance to surface stress
- Excellent expansion
- Low odor
- Not yellowing
- High coverage
- For indoor use only

TECHNICAL FEATURES

Viscosity: Brookfield 3,000 - 4,000 cps at 23 ° C.

Density (density): pH: $1.20 \pm 0.15 \text{ kg / dm}^3$.

7 - 9

Solid content: 50 \pm 2% by volume; 35 \pm 2% by weight

Drying at 23 ° C / 65% RH: Dry to

Dry film thickness: Max

the touch: After 2 hours
Overlay: After 7 hours

Coloring: Only with Akzo Nobel's Acomix tinting system

using W05 and N00 bases. 1 - 2.5 - 5 Liters.

Packaging:

EU limit value for VOC content Cat. A / d: 130 g / l. This product contains a

maximum of 90 g / I of VOC

Brilliance: G3 Opaque ≤ 10 GU 85 ° approx. 9 OJ 85 °. E1

≤ 50 µm

applicable thickness: 75 - 85 μm wet per coat equal to 30 - 35 μm of dry film per coat

APPLICATION

Environmental conditions for Temperature: 7 to 30 ° C;

the application Relative humidity: max 85%.

Methods and tools: By short-haired roller, by brush with synthetic

bristles and by spray, even airless. In order to obtain more uniform finishes, especially when applying intense and / or bright colors, after having evenly distributed the enamel, orient the

rolls by blending upwards.

For conventional spray applications: Working

pressure: 3 - 5 bar

Nozzle diameter: 1.5 - 2.0mm. For airless spray applications: Working pressure: 140 - 160 bar Nozzle

diameter: 0, 28 - 0.33 mm.

Dilution: Up to max. 5% by volume with water, based on the

application system adopted.

surrender: $12-14 \text{ m}_2/\text{ L}$ by the hand.

The yield may vary according to the characteristics of the

substrates and the application system adopted.

Cleaning of tools:

Storage:

Mixing:

Warnings:

With water immediately after use.

In tightly closed packs, in a cool and dry place,

away from frost and heat sources.

With no other product.

Any mixing will alter the technical characteristics

and quality of the product.

If RUBBOL MAGURA QUICK DRY is used in intense and bright colors (red, blue or green), it is advisable to apply a coat of transparent colorless finish ALPHA CLEARCOAT MAT on the most stressed surfaces (handrails, supporting parts). To clean painted surfaces, we recommend using soft sponges and water mixed with POLYFILLA PRO S600 detergent in the ratio of 5 L of water: 35 ml of detergent. Avoid using abrasive rags or cloths and detergents containing alcohol or solvents of any kind. Do not apply RUBBOL MAGURA QUICK DRY on the following types of wood, particularly rich in extractives: Merbau - Canadian Red Cedar -Afzelia - Iroko - Teak - Russian Siberian Larch - Oak - Chestnut. For these woods it is necessary to apply solvent-based cycles. Staining phenomena may occur when applying light colors on knotty woods and on Meranti. To limit them, it is advisable to use RUBBOL PRIMER as a primer. Preliminary sampling is recommended. Check in advance the compatibility with the window seals. The moisture content in the woods must not exceed 16%. Operations such as sanding, sandblasting, flame removal, etc., of old paint layers, can generate dangerous dust and / or fumes. Work in well-ventilated areas and necessarily wear suitable personal protective equipment. For more information on the correct disposal, storage and handling of the product, please consult the relevant Safety Data Sheet.

APPLICATION SYSTEMS

Preparation

New wood:

Sand carefully and dust; apply a coat of RUBBOL PRIMER or RUBBOL BL UNIFILL or RUBBOL BL REZISTO PRIMER, in the color corresponding to the finish; wait for drying; in the case of damaged substrates, grout with POLYFILLA PRO W100; wait for drying; sand to remove the wood hair and any excess or stucco smudges and dust; apply a second coat of RUBBOL PRIMER or RUBBOL BL UNIFILL or RUBBOL BL REZISTO PRIMER, in the color corresponding to the finish (if using Rubbol Primer, sand and dust the second coat of product).

Old wood already painted:

Thorough cleaning and sanding of the old coats of finishes, removing them if they do not adhere well; touch up the portions of uncovered wood with RUBBOL PRIMER or RUBBOL BL UNIFILL or RUBBOL BL REZISTO PRIMER; wait for drying; fill any damaged parts with POLYFILLA PRO W100; wait for drying; sand to remove any excess or stucco smudges and dust; apply a coat of RUBBOL PRIMER or RUBBOL BL UNIFILL or RUBBOL BL REZISTO PRIMER, in the color corresponding to the finish (if using Rubbol Primer, sand and dust the second coat of product).

Old wood already varnished with finishes in poor condition:

Total removal of existing finishes with POLYFILLA PRO S100 paint stripper and subsequent water cleaning; wait for drying; carefully sand and dust; apply a coat of RUBBOL PRIMER, in the color corresponding to the finish; wait for drying; in the case of damaged substrates, grout with POLYFILLA PRO W100; wait for drying; sand to remove any excess or stucco smudges and dust; apply a second coat of RUBBOL PRIMER, in the color corresponding to the finish; sand to remove the wood hair and dust.

New iron:

Allow the iron to rust to remove the calamine; total elimination of rust by sandblasting or vigorous brushing; apply two coats of REDOX AK 1190 PLUS, waiting for it to dry between coats.

Old iron already painted and / or oxidized:

Careful cleaning and sanding of the old coats of finishes, removing the same if not well adherent and the rust present; touch up the rust spots with REDOX AK 1190 PLUS; wait for drying; apply a coat of REDOX AK 1190 PLUS over the entire surface.

Plastic (hard PVC) never painted:

Degrease the surfaces with DILUENTE X or using POLYFILLA PRO S600; perform a light sanding; apply a coat of RUBBOL BL REZISTO PRIMER (it is advisable to provide a preliminary sampling to verify the correct adhesion of the primer).

Non-ferrous metals never painted:

Degrease the surfaces with DILUENTE X; perform a light sanding; apply a coat of REDOX BL MULTI PRIMER.

New galvanized sheet:

Leave the artifacts to oxidize for three months; degrease the surfaces with DILUENTE X; perform a light sanding; apply a coat of REDOX BL MULTI PRIMER.

Old, partly rusty galvanized sheet:

Degrease the surfaces with DILUENTE X; sanding, taking care to remove any rust present; touch up the rust spots with REDOX AK 1190 PLUS; wait for drying; apply a coat of REDOX AC MULTI PRIMER NEW.

Galvanized sheet painted with powder products:

Degrease the surfaces with DILUENTE X or using POLYFILLA PRO S600; perform a sanding; apply a coat of REDOX BL MULTI PRIMER

Finish

 Apply two coats of RUBBOL MAGURA QUICK DRY with an interval of at least 7 hours between one coat and the next.

Note:

 All the information contained in this document is purely indicative and contains only some examples of support that do not represent the totality of the situations that in practice could be affected, therefore, should it be necessary to intervene on supports not indicated or if further clarifications are necessary. please contact our. Technical Assistance Service

TENDER SPECIFICATIONS

Wording to be included in the tender specifications and estimates

Fast drying, water-based matt enamel, based on acrylic-urethane resin, for interior applications on wood, iron, non-ferrous metals and hard plastic (Type RUBBOL MAGURA QUICK DRY).

TECHNICAL FEATURES

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7 - 9

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Drying at 23 ° C / 65% RH: Dry to

the touch: After 2 hours
Overlay: After 7 hours

Coloring: Only with Akzo Nobel's Acomix tinting system

using the bases W05 and N00 1 - 2.5 Liters

Packaging:

EU limit value for VOC content Cat. A / d: 130 g / l. This product contains a

maximum of 90 g / I of VOC

Brilliance: G3 Opaque ≤ 10 GU 85 ° approx. 9 OJ 85 °. E1

Dry film thickness: $\leq 50 \, \mu \text{m}$

Max applicable thickness:

75 - 85 μ m wet per coat equal to 30 - 35 μ m of dry film per coat.

ARTICLES

Packs
Color availability
colorimetric

1L and 2.5L

White and colors achievable with the machine system

The effectiveness of our products and systems is based on years of practical experience and research conducted in our laboratories. We guarantee that the quality of the work carried out with our products meets the eligibility requirements set by Akzo Nobel Coatings SpA, provided that all the instructions given by us are correctly followed and the work has been carried out according to skill and professionalism. In the event that the final result has been negatively influenced by circumstances beyond our control, any and all liability is expressly excluded and declined.

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