

# **REDOX AK 1190 PLUS**

# Antirust for ferrous metals



One-component synthetic anti-rust based on zinc phosphate, for exterior / interior, for ferrous metals.

# **PRODUCT FEATURES**

**Composition:** Based on high solid alkyd resin and zinc phosphate

Main properties: - One-component product

- Good anticorrosive qualities

Excellent adhesion

#### **TECHNICAL FEATURES**

Viscosity: Thixotropic aspect

Density (density): 1.12 ± 0.05 kg / dm<sup>3</sup>

**Solid content:**  $51 \pm 2\%$  by volume;  $70 \pm 2\%$  by weight

Drying at 23 ° C / 65% RH:

Dust dry:After 2 hoursTo the touch:After 4 - 6 hoursHardened:After 24 hoursOverlayAfter 24 hours

**Coloring:** Available in Ready Mixed colors: white, gray, oxide red 1 and

VOC

Packaging:

**EU limit value for VOC content**Cat. A / i: 500 g / I (2010). This product contains a maximum of 500 g / I of

**Brilliance:** G.2Satin  $<60 \text{ GU } 60 \text{ } \circ; \text{ ca. } 21 \text{ GU } 60 \text{ } \circ \le$  **Dry film thickness: Max** AND1 50  $\mu\text{m}$ 

applicable thickness:90 - 100 μm wet per coat equal to45 - 50 μm of dry film per coat

#### **METHOD OF USE**

Methods of application:By brush or roller.Dilution:Ready to use.

Mixing: With no other product. Any mixing changes the technical

characteristics and qualities of the product itself.

10 - 12 m<sub>2</sub>/ l per hand.

The yield may vary according to the characteristics of the substrates and the

application system adopted.

**Environmental conditions for application:** Temperature from 5 to 30 °C; Relative humidity max 85% The

application of the product at high temperatures, in excessive thickness and / or in conditions of direct sun exposure can give rise to possible

wrinkling.

Cleaning of tools: THINNER L.

**Storage:** In tightly closed packs, in a cool and dry place, away from frost

and heat sources.

Warnings: Between one coat and the other of the product and between the

last coat of the product and the finishing coat, wait at least 24 hours and no more than 48 hours. To ensure optimal adhesion of REDOX AK1190 PLUS, it is important to apply it to substrates free from grease, dirt and pollutants and to respect the recommended thicknesses. Operations such as sanding, sandblasting, flame removal, etc. old coats of paint can generate dangerous dust and / or fumes. Work in well-ventilated areas and necessarily wear

suitable personal protective equipment.

For more information on the correct disposal, storage and handling of the product, please consult the relevant Safety

Data Sheet.

## APPLICATION SYSTEMS

#### **Preparation**

## New iron

• Allow the iron to rust to remove the calamine; total elimination of rust by sandblasting or vigorous brushing; apply two coats of REDOX AK 1190 PLUS, waiting for it to dry between coats

#### Old iron already painted and / or oxidized

• Careful cleaning and sanding of the old coats of finishes, removing the same if not well adherent and the rust present; touch up the rust spots with REDOX AK 1190 PLUS; wait for drying; apply a coat of REDOX AK 1190 PLUS over the entire surface

# Old, partly rusty galvanized sheet metal

Degrease the surfaces with DILUENTE X; sanding, taking care to remove any rust present; touch up
the rust spots with REDOX AK 1190 PLUS; wait for drying; apply a coat of REDOX AC MULTIPRIMER
NEW (adopting what is reported in the respective Technical Data Sheet)

# Finish

Finally apply two coats of one of the enamels of the RUBBOL line, solvent-based or water-based, or of the REDOX line, adopting
what is indicated in the respective Technical Data Sheets.

#### Note:

All the information contained in this document is purely indicative and contains only some examples of support that do not represent the totality of the situations that in practice could be affected, therefore if it is necessary to intervene on supports not indicated or if further clarifications are necessary, we invite you to contact our Technical Assistance Service. Furthermore, for the correct preparation of the substrates and the application of the products, the rules of state-of-the-art installation apply.

# **TENDER SPECIFICATIONS**

Wording to be included in the tender specifications and estimates

One-component synthetic anti-rust based on zinc phosphate, for exterior / interior, for ferrous metals (Type REDOX AK 1190 PLUS)

#### **TECHNICAL FEATURES**

Viscosity: Thixotropic aspect Density (density): 1.12 ± 0.05 kg / dm<sub>3</sub>

**Solid content:**  $51 \pm 2\%$  by volume;  $70 \pm 2\%$  by weight

Drying at 23 ° C / 65% RH:

**Dust dry:** After 2 hours After 4 - 6 hours To the touch: Hardened: After 24 hours Overlay After 24 hours

Coloring: Available in Ready Mixed colors: white, gray, oxide red 1 and

Packaging:

**EU limit value for VOC content** Cat. A / i: 500 g / l (2010). This product contains a maximum of 500 g / l of

VOC

**Brilliance:** G.<sub>2</sub>Satin <60 GU 60 °; ca. 21 GU 60 ° ≤

> AND<sub>1</sub> 50 µm

> > 90 -  $100\,\mu m$  wet per coat equal to 45 -  $50\;\mu m$  of dry film per coat

e Sistemi is based on years of practical experience and research conducted in our laboratories. We warrant with our products, meet the eligibility requirements of Akzo Nobel Coating s SpA, actions imparted by us are properly followed and the work has been carried out according to expertise and in which the final result has been adversely affected by unrelated circumstances our sponsorship is expressly excluded and declined. The buyer is obliged to check whether the products I know expected. We reserve the right to modify the content of this document without prior notice. one of this data sheet will be available, this will no longer be valid.

rative Paints

NO)

m









is based on years of practical experience and research conducted in our laboratories. We guarantee that the quality of the work carried out with our auditors by Akzo Nobel Coating s SpA, provided that all instructions given by us are correctly followed and the work has been ity. In the event that the final result has been negatively influenced by circumstances beyond our control, any and all ae declined.

Products delivered are suitable for the intended use. We reserve the right to modify the content of this document without prior notice. this data sheet will be available, this will no longer be valid.